



Jabil TPU 90 A Filament

Technical Data Sheet

Overview

Jabil Engineered Materials TPU 90 A is an easy processing, standard product for printing jobs requiring elastomeric properties like compression set or soft touch to prevent scratching and marring, with high impact strength. Applications include jigs, fixtures and tooling, touch pads, grips, feet and other parts that requiring elastomeric properties. This material has a print profile available on Ultimaker Cura Marketplace and produces excellent surface parts that can be printed at max speeds with minimal shrinkage.

Advantages

Easy printability, excellent elastomeric properties and impact strength, abrasion resistance and soft touch properties. This product has very consistent lot to lot print properties with an ISO 9001 Certificate of Analysis with every spool.

Storage and Use

TPU is highly hygroscopic, meaning it will absorb and retain moisture from the atmosphere, affecting visual quality and mechanical properties. For best results, print and store filament in a dry environment. If necessary, dry filament in an oven at 80 °C (175 °F) for 3 hours.

Properties

Mechanical Properties¹			
	Test Condition	Typical Value	Method
Tensile Modulus (psi)	XY coupons, Ambient	2800	ASTM D638
Tensile Elongation at Break (%)		450	
Tensile Yield Strength (psi)		580	
Ultimate Tensile Strength (psi)		1900	
Tear Strength (N/mm)	Ambient	84	ASTM D624
Hardness (Shore A)	Ambient	90-95	ASTM D2240

1. Typical values are for reference only.

Thermal Properties			
	Test Condition	Typical Value	Method
Heat Deflection Temperature (°C)	0.45 MPa	44	ASTM D648-16, Method B
Melting Point (°C)	Ambient	220	DSC



Jabil TPU 90 A Filament Technical Data Sheet

Other Physical Properties			
	Test Condition	Typical Value	Method
Density (g/cm ³)	Ambient	1.2	ASTM D792-13, Method A

Dimensional Properties			
	Test Condition	Typical Value	Method
Diameters: Mean, X, Y, and Z (mm)	Ambient	+/- 0.05	Laser Micrometer

Disclaimer: The information in this technical data sheet, including material properties, are obtained from testing representative samples under carefully controlled conditions and are provided for reference only. Material properties may be impacted by storage, handling, processing equipment/parameters, and product design, among other factors. The information is not a substitute for user testing to determine fitness for any specific use and the user is responsible for ensuring safe and lawful use of the product.

No express or implied warranties are provided and the implied warranties of merchantability or fitness for a particular purpose are expressly disclaimed. No representations are made, and no liability is assumed arising from or relating to the product.

Copyright/Trademark: © 2019 Jabil Inc. All rights reserved. JABIL® and the JABIL logo are registered trademarks of Jabil Inc.